

Clay Drainage

At Keyline we maintain extensive stocks of Hepworth clay pipe systems. In addition to the standard stock range, non-stock items can be obtained to special order.

These systems comply with BS EN 295-1:1991





Clay Pipe Systems

Pipe

Pipe		SuperSleve HouseDrain 100mm	SuperSleve 150mm	SuperSleve 225mm	SuperSleve 300mm
	1.6m Plain Ended	SP1 *711543	- -	- -	- -
	1.75m	- -	SP2 *712058	- -	- -
	1.75m Single Socket	- -	- -	SP175/4S *505653	- -
	2.0m	- -	- -	- -	SP7S *552795










*Keyline Code

Fittings



Fittings		SuperSleve HouseDrain 100mm	SuperSleve 150mm	SuperSleve 225mm	SuperSleve 300mm
	Coupling (polypropylene) with Standard Sealing Rings (EPDM)	SC1/1 *711544	SC1/2 *711238	SC1/5 *505659	SC1/7 *532802
	90° Bends Plain Ended	SB1/1 *711546	SB1/2 *711220	-	-
	Single Socket	SDB1/1S *837226	-	SB1/5S *505663	SB1/7S *552807
	45° Bends Plain Ended	SB2/1 *711547	SB2/2 *711222	-	-
	Single Socket	SDB2/1S *837228	-	SB2/5S *505664	SB2/7S *552808

*Keyline Code

Fittings cont.






Product Description		SuperSleve HouseDrain 100mm	SuperSleve 150mm	SuperSleve 225mm	SuperSleve 300mm	Product Description		SuperSleve HouseDrain 100mm	SuperSleve 150mm	SuperSleve 225mm	SuperSleve 300mm
	30° Bends Plain Ended	SB3/1 *712022	SB3/2 *712009	- -	- -		45° Oblique Junction (Plain) 100 x 100mm	SJ1/1 *711550	- -	- -	- -
	Single Socket	SDB3/1S *837230	- -	SB3/5S *505666	SB3/7S *552809		150 x 100mm	- -	SJ1/2 *711235	- -	- -
	15° Bends Plain Ended	SB4/1 *712023	SB4/2 *712010	- -	- -		150 x 150mm	- -	SJ1/3 *711236	- -	- -
	Single Socket	SDB4/1S *837246	- -	SB4/5S *505667	SB4/7S *552810		Flexible Bend Single Socket	SFB1/1 *837247	- -	- -	- -
							45° Oblique Junction (double socket) 100 x 100mm	SDJ1/1D *837249	- -	- -	- -








Fittings cont.

Product Description		SuperSleve HouseDrain 100mm	SuperSleve 150mm	SuperSleve 225mm	SuperSleve 300mm	Product Description		SuperSleve HouseDrain 100mm	SuperSleve 150mm	SuperSleve 225mm	SuperSleve 300mm
	45° Oblique Junction (single & double socket)	Suffix S indicates single socket & Suffix D indicates double socket.					90° Curved Square (Plain) 100 x 100mm	SJ2/1 *711551	-	-	-
	225 x 100mm	-	-	SJ1/7S *505668	-	150 x 100mm	-	SJ2/2 *711240	-	-	
	225 x 150mm	-	-	SJ1/8S *505669	-	150 x 150mm	-	SJ2/3 *711241	-	-	
	225 x 225mm	-	-	SJ1/9D *505670	-		90° Curved Square (double socket) 100 x 100mm	SDJ2/1D *837252	-	-	-
	300 x 150mm	-	-	-	SJ1/15S *532812			90° Curved Square Junction (single socket) 225 x 100mm	Suffix S indicates single socket & Suffix D indicates double socket.		
						225 x 150mm	-	-	SJ3/7S *505671	-	
							-	-	SJ3/8S *505672	-	

*Keyline Code

Fittings cont.

Product Description		SuperSleve HouseDrain 100mm	SuperSleve 150mm	SuperSleve 225mm	SuperSleve 300mm
	90° Curved Square Junction (double socket) 225 x 225mm	-	-	SJ2/9D *505674	-
	300 x 150mm	-	-	-	SJ3/15S *552816
	Rest Bend Plain Ended	SBR1 *711552	SBR2 *711227	-	-
	Single Socket	SDBR1 *837253	-	-	-
	Single Socket	-	-	SBR5S *505681	-
	Single Socket	-	-	-	SBR7S *552806

Product Description		SuperSleve HouseDrain 100mm	SuperSleve 150mm	SuperSleve 225mm	SuperSleve 300mm
	Taper Pipe Plain 100 x 150mm	ST2/1 *711281	-	-	-
	Single Socket 100 x 150mm	SDT2/1 *837255	-	-	-
	Socket Adaptor - for connection to traditional pipes, channel fittings	SA1/1 *711553	SA1/2 *711270	-	SA1/7 *552825
	Hopper, square	SH1 *718181	-	-	-
	Hopper, square with 100mm horizontal inlet	SH2 *718184	-	-	-
	Low-back P-trap Plain Ended	SG1/1 *711554	SG1/2 *710029	-	-
	Single Socket	SDG1/1 *837256	-	-	-




Fittings cont.

Product Description		SuperSleve HouseDrain 100mm
	Inlet Gully Supplied complete with Front Grid	SDG3/1 *837258
	Paved Area Gully Supplied complete with Grid and Frame	SDG2/1 *852517
	Square Top Rodding Point Sealed c/w Coupling	SRPS1/1 *858526

Lubricant






Product Description		All Clay Drainage Systems
	1 Kilo	SL1 *711281
	2.5 Kilo	SL2 *711280

Drain Connectors



Product Description		SuperSleve HouseDrain 100mm	SuperSleve 150mm	SuperSleve 225mm
	Internal Drain Connector - to 32/40 waste	S/S460 *877774	-	-
	Internal Drain Connector - to 50mm waste	S/S462 *867756	-	-
	Internal Drain Connector - to rainwater, round	S/4A06B *877782	-	-
	Internal Drain Connector - to rainwater, square	S/4A06C *877782	-	-
	Adaptor Coupling - HepSleve	SA3/1 *711566	SA3/2 *712237	SA3/4 *505650

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Adaptors (Polypropylene)

Product Description			SuperSleve HouseDrain 100mm	Product Description			SuperSleve HouseDrain 100mm	SuperSleve 150mm
	Adaptors to Waste Pipes				Adaptors to Soil Pipes			
	Nominal Waste Pipe Size				SuperSleve			
		Grommet ID						
	32mm	33.5	SA4 *711569				SA9 *711574	SA10 *753067
	40mm	39.25	SA5 *711570				SA11 *711553	- -
	50mm	52.25	SA6 *711571				SC4/1 *712026	SC4/2 *712020
68mm	66.75	SA7 *711572		Rainwater Adaptor				
82mm	80.25	SA8 *711573		to round or square rainwater pipes up to 76mm		SA14/1 *712223	SA14/2 *712224	
					Sliding Couplings			
					Adaptors to Cast Iron Pipes			
				made to BS 437				
					Stopper			
							SS1/1 *711567	SS1/2 *711287

Channel Pipe

		Channels			
		100mm	150mm	225mm	300mm
	Pipe				
	Plain Ended 1.0m	CPP3/1 *752466	CPP3/2 *753078	CPP3/3 *961518	- -
	Socketed 0.3m	CP1/1 *710639	CP1/2 *710643	- -	- -
	0.6m	CP2/1 *710640	CP2/2 *710645	CP2/3 *791947	- -
	1.0m	CP3/1 *710642	CP3/2 *710647	CP3/3 *710649	CP3/4 *791540

Channel Fittings Socketed

		Channels		
		100mm	150mm	225mm
	Enlarger			
	100 x 150mm	CT2/1 *710651	- -	- -
	150 x 225mm	- -	CT2/2 *860574	- -
	Reducer			
	150 x 100mm	CT1/1 *791950	- -	- -
	225 x 150mm	- -	CT1/2 *791949	- -

*Keyline Code

Channel Bends Socketed

Product Description			Channels	
			100mm	150mm
	90° Bend Medium	left-hand	CB1/1L *710657	CB1/2L *710658
		right-hand	CB1/1R *710674	CB1/2R *710675
	45° Bend Medium	left-hand	CB2/1L *710664	CB2/2L *710665
		right-hand	CB2/1R *791453	CB2/2R *710680
	30° Bend Medium	left-hand	CB3/1L *710668	CB3/2L *710669
		right-hand	CB3/1R *710683	CB3/2R *710684

Product Description			Channels	
			100mm	150mm
	15° Bend Medium	left-hand	CB4/1L *710004	CB4/2L *711500
		right-hand	CB4/1R *711493	CB4/2R *711502

Channel Junctions Socketed

Product Description		Channels	
		100mm	150mm
	90° Curved Square Junction		
	left-hand 100 x 100mm	CJ2/1L *710755	-
	right-hand 100 x 100mm	CJ2/1R *710750	-
	left-hand 150 x 100mm	-	CJ2/2L *710756
	right-hand 150 x 100mm	-	CJ2/2R *710751
	left-hand 150 x 150mm	-	CJ2/3L *710757
	right-hand 150 x 150mm	-	CJ2/3R *710752

Product Description		Channels	
		100mm	150mm
	45° Oblique Junction		
	left-hand 100 x 100mm	CJ1/1L *710764	-
	right-hand 100 x 100mm	CJ1/1R *710760	-
	left-hand 150 x 100mm	-	CJ1/2L *710756
	right-hand 150 x 100mm	-	CJ1/2R *710761

*Keyline Code



Branch Channel Bends Socketed



Product Description		Channel
		100mm
	Three Quarter Section 10° left-hand	CX1AL *710718
	10° right-hand	CX1AR *710719
	30° left-hand	CX1BL *710720
	30° right-hand	CX1BR *710721
	50° left-hand	CX1CL *710722
	50° right-hand	CX1CR *710723

Product Description		Channel
		100mm
	70° left-hand	CX1DL *710724
	70° right-hand	CX1DR *710725
	90° left-hand	CX1EL *710726
	90° right-hand	CX1ER *710727
	115° left-hand	CX1FL *710728
	115° right-hand	CX1FR *710729
	140° left-hand	CX1GL *710730
	140° right-hand	CX1GR *710731



Universal Manhole Systems

Access Chambers

Product Description	Diameter mm	Supplier Code	Keyline Code
Universal Range - all products fit SuperSleve & plastics (EN1401-1 drainage systems)			
 <p>Polypropylene Mini Access Chamber 300mm diameter, depth 600mm, three 100/110mm inlets. Conversion adaptors supplied. Complete Unit including base unit, 2 raising pieces and cover frame</p>	100 110	SDAC1/1	837262
 <p>Polymer Cover and Frame (airtight) 345 x 345 square. Effective height 85mm</p>		SDC3	837263

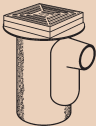

Product Description	Diameter mm	Supplier Code	Keyline Code
Universal Range - all products fit SuperSleve & plastics (EN1401-1 drainage systems)			
 <p>Raising Piece, with rubber sealing ring effective height 150mm</p>		SDC4	837264
 <p>Base Unit 215mm deep with two 100/110mm flexible inlets allowing 10° of movement. Conversion adaptors supplied</p>	100 110	SDC5	837265


Inspection Chambers

	Product Description	Diameter mm	Supplier Code	Keyline Code
	100/110mm PPIC Polypropylene Inspection Chambers 475 diameter. Supplied with stoppers in inlets (4 only). 940mm deep five 100/110mm inlets	100 110	SPIC1/1	711846
	595mm deep five 100/110mm inlets conversion adaptors supplied for both chambers	100 110	SPIC2/1	711847
	150/160mm PPIC Polypropylene Inspection Chamber 475 diameter, 1030mm deep. 150/160 straight through main channel with 2 x 150/160 branches at 90° and 2 x 100/110 branches at 45°. Supplied with inlet stoppers and adaptors	150 160	SPIC1/2	602780

	Product Description	Diameter mm	Supplier Code	Keyline Code
	Raising Piece 175mm deep		SPIC4	752445
	Sealing Ring for raising piece		SPIC5	752463
	Base 225mm deep five 100/110mm inlets. Conversion adaptors supplied	100 110	SPIC6/1	712236
	Mixed Base 315mm deep, 150/160 straight through main channel with 2 x 150/160 branches at 90° and 2 x 100/110 branches at 45°. Supplied with inlet stoppers and adaptors	150 160	SPIC6/2	602781

Gullies

	Product Description	Internal Diameter mm	Internal Depth mm	Outlet Diameter mm	Supplier Code	Keyline Code
	Yard Gully supplied complete with domestic duty grating and frame (up to 1T)	225	585	100	RGP5	852519
		225	585	150	RGP7	852521
	With medium duty grating and frame (up to 5T)	225	585	100	RGP6	852520
		225	585	150	RGP8	852522
	Gully Extras Silt bucket	225	-	-	IBP3	852523

	Product Description	Internal Diameter mm	Internal Depth mm	Outlet Diameter mm	Supplier Code	Keyline Code
	Road Gully round with rodding eye and stopper	300	600	100	RGR1	711189
		300	600	150	RGR2	791468

Clay Drainage Pipes

	Diameter mm	Length m	No. Per Pack	Weight Per Pack T
SuperSleve HouseDrain	100	1.6	102	1.10
SuperSleve 150	150	1.75	55	1.13
SuperSleve 225	225	1.75	24	1.47
SuperSleve 300	300	2.0	15	2.10

Diameter Selector

	Nominal Internal Diameters mm								
	75	100	150	225	300	400	450	500	600
SuperSleve		•	•	•	•				
Universals		•	•						
HepSeal						•	•	•	•
SuperSeal			•	•	•				
HepLine		•	•	•	•	•	•		
HepDuct		•	•	•	•				
Gullies				•					
Unjointed		•	•	•	•				
Channels		•	•	•	•	•	•	•	•
Land Drain	•	•	•	•					

Delivering Outstanding Service

Keyline is known for its civils and drainage expertise, offering you a total solution to all your requirements. With branches across the country, Keyline will provide specialist civils products you need directly from stock.

- Branches nationwide
- A huge range and depth of materials always in stock
- Our staff are helpful, friendly and knowledgeable
- We provide a speedy, efficient and accurate service
- We get it right first time

